Flexible by nature, sustainable by choice.
Established in 1977, Symetal S.A. produces aluminium foil (from 6 to 200 mic) and aluminium flexible-packaging materials. The Company is highly export-oriented with over 90% of its sales carried out into more than 60 countries in Europe, the Middle East, Africa, the Far East, America and Australia. Symetal S.A. is an aluminium segment subsidiary of ElvalHalcor S.A., a leading global industrial producer of aluminium and copper.

Symetal has two production facilities, the rolling plant situated at Oinofyta - 60 km north of Athens, and the converting plant situated at Mandra - 25 km west of Athens. The rolling plant is dedicated to the production of plain aluminium foil in a wide range of thicknesses and alloys. The plant has an annual capacity of 52,000 tons and its aluminium foil products are directed in various markets such as the flexible packaging, pharma, semi-rigid containers, technical and household use. The converting plant has an annual capacity of 26,000 tons and focuses on the conversion of aluminium foil into a number of packaging applications for the tobacco, food and pharmaceutical industries.

Symetal is committed to ensuring that it delivers the highest quality products and services to its customers. The Company has also the potential for extensive research and development of new products thanks to a well-equipped metallurgical laboratory and the experience and technical knowledge of its employees. The Company is certified according to ISO 9001, ISO 14001, OHSAS 18001, ISO 22000 and ISO 15378.

Additionally, Symetal has integrated the principles of sustainability and corporate responsibility into its business strategy. The Company places emphasis on an environmentally responsible operation along with a focus on employee health and safety.

Our people

Human Resources Management is Symetal’s major priority. Our people are highly qualified professionals who work together to achieve common objectives.

We offer our people demanding and challenging tasks along with the appropriate opportunities for development and career advancement, as well as performance related and results-driven remuneration.

At Symetal, we keep our people motivated and expect outstanding technical mastery and executional excellence. We inspire and empower individuals to achieve high expectations, standards and challenging goals.

Our Company is also committed to establishing good working conditions for its personnel, to preserving their health and safety and to establishing a fair relationship with our associates. We believe that through this commitment, we enhance our appeal as an employer of choice.
Aluminium foil is one of the safest and most versatile packaging solutions.

Regardless of the shape, nature or condition of the material that needs to be packed, aluminium foil is one of the safest and most versatile packaging solutions.

We know that protecting sensitive products from the surrounding environment, whether they are in storage or in transit, is a demanding task. This is why aluminium foil is the ideal barrier for protecting products from high humidity, direct sunlight, as well as odours.

Thanks to its high formability, aluminium foil contributes to the reduction of the transportation cost as well as the minimization of the environmental impact.

Available either plain or lacquered both with or without a printing primer.
PHARMACEUTICAL PACKAGING

Aluminium foil is considered the best and safest choice for pharmaceutical packaging.

Most pharmaceutical products are sensitive to the effects of light and humidity. There’s a real danger that if such products are exposed to extreme environmental conditions, the active substances they contain might lose their effectiveness.

This is the reason why aluminium foil is considered the best and safest choice for pharmaceutical packaging.

Available either plain or lacquered both with or without a printing primer.
Symetal specialises in the production of aluminium foil for the wrapping of confectionery products such as chocolates, chewing gums and candies.

Confectionery foils are carefully designed to offer optimum protection against oxygen, moisture and light, while ensuring they will meet the exigent requirements and advanced features of medium-speed, as well as high-speed packaging lines.

Using only high quality raw materials and operating within an ISO 22000-certified production environment, Symetal makes no compromises in terms of product quality and food safety. These are the principles on which Symetal has built its global presence in the field of confectionery packaging.
Aluminium foil
does not only protect
against day or artificial light,
odours, suspended particles
or humidity but also helps in
reducing the environmental
impact of the product
by extending its shelf life.

Aluminium foil is the best and
safer option for the packag-
ing of processed cheese or
the sealing of cups for dairy,
coffee, water, food contain-
ers, bottles, glasses, cans
and other non-food products.
Due to its unique properties,
aluminium foil does not only
protect against day or artifi-
cial light, odours, suspended
particles or humidity but also
helps in reducing the environ-
mental impact of the product by
extending its shelf life.

Semi-hard lidding foil may give
improved printing result, great
workability, puncture resist-
ance and application without
embossing.

Available either plain or lac-
quered with printing primer and
heat seal lacquer.
Symetal is a global supplier in the field of cigarette aluminium foils.

Symetal’s cigarette aluminium foils are available at a wide range of specifications and colours (either on the foil or on the paper side). They are also tailored to the particular requirements of each different customer. To this end, Symetal offers to its customers a wide product portfolio, one that is capable of performing successfully on the most demanding cigarette packing lines.
Aluminium food containers are widely used in the catering and food industries due to their unique characteristics, which make them the ideal means for heating, serving, delivering and presenting food.

At the same time, they offer a safe and eco-friendly way of packing food stuff.

Available either plain or lacquered.
Aluminium foil is widely used in the production of tea-light or candle-light cups.

Aluminium foil is widely used in the production of tea-light or candle-light cups.

For many years Symetal has offered a product that is perfectly suited for the smooth, deep drawing process which not only ensures the production of high quality tea lights of various dimensions, but also helps reaching high production speeds and low wearing of the dies.
Available in literally every household, aluminium foil is the safest way for storing, protecting or heating food. It can be formed into any shape, which makes it a versatile kitchen tool.
Thanks to its thermal, electrical, mechanical and other unique properties, along with the fact that aluminium foil is a flexible and highly machinable product, there is a vast array of applications for it in every imaginable industry.

Aluminium foil is used in:
- Heat transfer equipment such as heat exchangers, air conditioning units, thermal rotors and plate heat exchangers
- Flexible ducting for industrial and domestic applications
- Cable heat shields
- Automotive heat shields
- Insulation products
- Honeycomb structures

Besides its thermal, electrical, mechanical and other unique properties, aluminium foil is a flexible and highly machinable product.
How we do business

Tracking the continuously changing market requirements, Symetal has managed to retain a flexible and highly adaptive profile thanks to its light structure, modern equipment and deep technical know-how.

Focusing on top quality, advanced technology and customized service we target at meeting customer’s requirements.

To this end, we also capitalize on the metallurgical knowledge of our parent company ElvalHalcor, analyse the technical needs of our customers, and finally propose and supply tailor-made solutions which meet their specifications.

Our successful way of doing business is based on the continuous cooperation of the three following teams:

• The Commercial Department which remains in close contact with our customers so it can promptly react to their needs.

• The Research and Development Department which ensures that the client receives the highest possible quality of service.

Technology & Innovation

In order to meet markets’ continuously increasing expectations, our Technology & Innovation team is focused on the continuous improvement and development of new products and processes in line with the Company’s main objectives for top quality, innovation and sustainability.

Among the activities of our T&I team are the surface design and control of aluminium affinity to laminates and coatings, the development of customized mechanical characteristics for flawless forming as well as a dynamic practice of the latest European Food Contact Legislation.

Sustainability at Symetal

Symetal values Corporate Responsibility as one of the major prerequisites to Sustainable Development. The principles of sustainability guide and shape our activities and initiatives, as well as business decisions.

Within this framework the Company implements a long-term development plan based on specific objectives and strategic priorities that include:

• Focusing on our people, inspiring them to continuously grow and develop themselves professionally and providing a safe working environment.

• Protecting and respecting the natural environment.

• Maintaining and continuously improving the outstanding quality of the products and services we offer to our customers.

• Encouraging partnership with suppliers who implement responsible corporate practices in their entire supply chain.

• Maintaining close ties with local communities, with continuous contribution to their growth and needs.

Symetal implements a comprehensive Sustainability policy in respect of the above mentioned key issues.
Environmental responsibility

Responsible environmental management is one of Symetal’s core values. The Company is committed to environmental protection which is incorporated in its strategy and achieved by comprehensively managing the environmental impacts of its operations.

Our commitment to responsible environmental management and protection is actively proven by:

- Implementing a certified Environmental Management System (ISO 14001) in all of our production plants.
- Building and cultivating environmental responsibility as an integral part of our corporate culture.
- Making significant investments in new infrastructure to continually improve our environmental performance.
- Implementing targeted environmental protection programs.
- Carrying out actions to continually improve our environmental footprint.

Environmental Management System

Evidence of Symetal’s commitment to Sustainable Development includes the implementation of a certified Environmental Management System which is in compliance with the international standard ISO 14001 and the EMAS regulation.

Specifically, both sites are accredited with the ISO 14001 certification, while the foil converting plant (Mandra site) is also an EMAS registered organisation.

Symetal’s Environmental Management System aims at continuously improving its environmental performance.

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